



## **PROCEDURE**

- 1) Install pressure gages in ports “P” and “Y”. **NOTE:** Port sizes are M14 x 1.5
- 2) Connect pump discharge into a loading valve or some type.
- 3) Connect the load sensing port to tank. (This will allow the pump to operate at load sensing pressure only).
- 4) Through the loading valve, build pressure in the unit to set the load sensing. (As soon as you see pressure on the gage at “Y” , read the pressure on the gage at “P” ). This “P” pressure will be the load sensing setting.
- 5) Rerun the unit to verify settings.

